# **COLOR MONITOR**



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#### 1-1. Safety precautions

Warnings : Service should not be attempted by anyone unfamiliar with the necessary on this Monitor.

The followings are the necessary precautions to be observed before servicing.

- 1) For continued safety, do not attempt to modify the circuit board.
- 2) Disconnect the AC power before servicing.
- 3) When the chassis is operating, semiconductor heat sinks are potential shock hazards.

1-1-1 Servicing the high voltage volume are CRT Warnings

A High Voltage volume replaced in the wrong direction may cause excessive X-Ray emissions.

- 1) Adjust in order to 26.5KV with signal at Anode.
- 2) When the troubleshooting a monitor with excessively High Voltage, avoid being unnecessarily close to the monitor. Do not operate the monitor for longer than is necessary to locate the cause of excessive voltage.
- 3) Excessive High Voltage can produce potentially hazardous X-Ray RADIA-TION. To avoid such hazards, the high voltage must be above the specified limit. The nominal value of the High voltage of this Monitor is 26.5KV ± 0.3KV at zero beam current(minimum brightness) under a 120V AC power source. The High Voltage must not (under any circumstances) exceed 29KV. Each time a monitor requires servicing, the High Voltage should be checked following the High Voltage check procedure on this manual. It is recommended the reading of the voltage be recorded as a part of the service record. It is important to use an accurate and reliable High Voltage meter.
- 4) When the High Voltage regulator is operating properly, there is no possibility of an X-Ray problem.
- 5) The CRT is especially designed to prohibit X-ray emission. To ensure continued X-ray protection, replace the CRT only with one that is the same or equivalent type as the original.
- 6) Handle the CRT only when wearing shatterproof goggles and after completely.
- 7) Do not lift the CRT by the neck.

#### 1-1-2. Fire and Shock Hazard

Before returning the monitor to the user, perform the following safety checks:

- Inspect each lead dress to make certain that the leads are not pinched or that hardware is not lodged between the chassis and other metal parts in the monitor.
- Inspect all protective devices such as nonmetallic control knobs, insulating materials, cabinet backs, adjustment and compartment cover or shields isolation resistor-capacitor networks, mechanical insulations, etc.
- 3) To be sure that no shock hazard exists, check for leakage current in the following manner.
  - a. Plug the AC line cord directly into a 120 or 230 Volt AC outlet.
    (Do not use an isolation transformer for this test)
  - b. Using two clip leads, connect a 1.5KΩ, 10Watt resistor paralleled by a 0.15Uf capacitor in serial with an exposed metal chassis part and a known earth ground, such as an electrical conductor and electrical ground connected to a earth ground.
  - c. Use a SSVM or VOM with 1000 ohms per-volt or sensitivity to measure the AC voltage drop across the resistor.
  - d. Connect the resistor to an exposed metal part having a return path to the chassis(metal cabinet, screw heads, knobs, shafts, escutcheon,etc) and measure the AC voltage drop across the resistor.
  - e. Any reading of 5.25 volt RMS(this corresponds to 3.5 milliampere AC) or more is excessive and indicates a potential shock hazard. Correct the shock hazard before returning the monitor to the user.

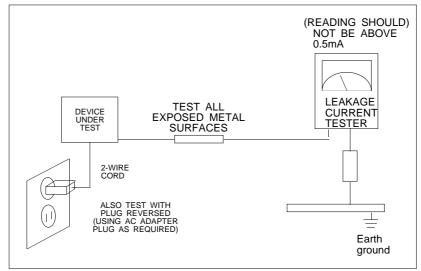


Figure 1-1. Leakage Current Test Circuit

#### 1-1-3. Product safety notices:

Some electrical and mechanical parts have special safety related characteristics which are often not evident from visual inspection. The protection they give may not be obtained by replacing them with components rated for higher voltage,wattage,etc. Parts that have special safety characteristics are identified by  $\triangle$  on schematics and parts lists.

A substitute replacement that does not have the same safety characteristics as the recommended replacement part might create shock, fire and or other hazards. Product safety is under review continuously and new instructions whenever appropriate.

- 1-2. Servicing Precautions
  - WARNING 1 : First read the "Safety Precaution" section of this manual. if unforeseen circumstances create conflict between the servicing precautions and safety precautions, always follow the safety precautions.
  - WARNING 2 : A High Voltage volume replaced in the wrong direction may cause excessive X-ray emissions.
  - WARNING 3 : An electrolytic capacitor installed with the wrong polarity might explode.
  - 1) Servicing precautions are printed on the chassis, and should be followed closely
  - Always unplug the units AC power cord from the AC power source before attempting to :(a) remove or reinstall any component or assembly, (b) disconnect PCB plugs or connectors,(c) connect all test components in parallel with an electrolytic capacitor.
  - after servicing, always check that the screws, components and wiring have been correctly reinstalled. Make sure that the area around the serviced part has not been damaged.
  - 4) Check the insulation between the blades of the AC plug and accessible conductive parts(examples:metal panels,input terminals and earphone jacks).
  - Never defeat any of the +B voltage interlocks. Do not apply AC power to the unit(or any of its assemblies) unless all solid-state heat sinks are correctly installed.
  - 6) Always connect a test instruments ground lead to the instrument chassis ground before connecting the lead; always remove the instruments lead last.

# 2. Product Specifications

# 2-1 SPECIFICATION

0.0.7	Tube	Dyna flat (option)	
CDT	Size	73cm (29") diagonal	
	Viewable Image Size	60.5cm (24")	
	Dot Pitch	0.76mm(H)	
	Deflection Angle	110°	
	Focusing Method	Single Focusing (static & dynamic)	
Bandwidth	Maximum	50MHz	
Scanning Frequency	Horizontal	15 ~ 40KHz	
(Auto Scanning)	Vertical	50 ~ 120Hz	
Display Area	Normal	550×400mm	
	Maximum	580×410mm	
Microprocessor	User Saving Mode	6 Modes	
User Control Display	OSD CONTROL	Position,Size,Pincushion,Trapezoid,H/Vcorner, Pin-B,Trapezoid,Parallel,Tilt,Moire,Zoom Color Temperature,Recall,Manual Degauss Eng/Ger/Fra/Esp/Port	
Display color	Color Temperature	9300°K, 6500°K, User Color	
Resolution	Maximum Mode	800 X 600 @ 60Hz	
Signal Input	Connect	15 pin D-sub(Female) or Option	
Safety & EMC	Safety:cUL,CE EMC:FCC,CE		
Power	Free Voltage	AC 90-264V, 60 / 50±3Hz	
Power Consumption	Nomal Operation	≤100 Watts	
	Input Current at 120V	Operating : $\leq$ 1.5Amps rms.	
		Turn on $:\leq$ 30Amps Peak.	
	Input Current at 240V	Operating : $\leq$ 0.8Amps rms.	
		Turn on $:\leq$ 60Amps Peak.	
Linearity	Cross Pattern	Horizontal: 8%	
Lincarity		Vertical : 10%	
	Temperature	Operating : 0 to +40 $^\circ C$	
Environment		Storage : -40 to +60 $^\circ C$	
	Humidity	Operating: 10 to 85%	
		Storage : 5 to 95%	

# 2-2 D-SUB SIGNAL CABLE SPECIFICATION

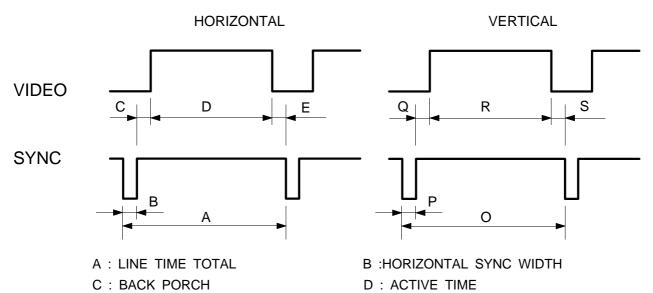
#### \* VGA / SVGA

CONNECTION				
D-SUB 15PIN	IBM PC	WIRE COLOR	6P CONN 6P CONN	REMARK
1	RED	RED COAX-IN 6P CONN-4		
2	GREEN	GREEN COAX-IN	6P CONN-5	
3	BLUE	BLUE COAX-IN	6P CONN-6	
4	N.C	-	-	
5	GND	BLACK	6P CONN-3	
6	RED-GND	-		
7	GREEN-GND	-	RING WIRE	
8	BLUE-GND	-		
9	N.C	-	-	
10	ID	-	-	
11	N.C	-	-	
12	SDA	-	-	
13	H-SYNC (C/S)	ORANGE	6P CONN-1	
14	V-SYNC	WHITE	6P CONN-2	
15	SCL	-	-	
SHELL	GND	-	RING WIRE	

#### \* CGA / EGA

CONNECTION				
CGA SLOT	ZAMMA Spec_	WIRE COLOR	6P CONN 6P CONN	REMARK
1 , A	H-SYNC	WHITE	6P CONN-1	
16	V-SYNC	YELLOW	6P CONN-2	
28 , f	GND & SHELL	BLACK	6P CONN-3	
Т	BLUE	BLUE	6P CONN-4	
17	GREEN	GREEN	6P CONN-5	
U	RED	RED	6P CONN-6	

#### 2-3 TIMING CHART



- E : FRONT PORCH
- O : FRAME TIME TOTAL
- Q : BACK PORCH
- S : FRONT PORCH

P : VERTICAL SYNC WIDTH R : ACTIVE TIME

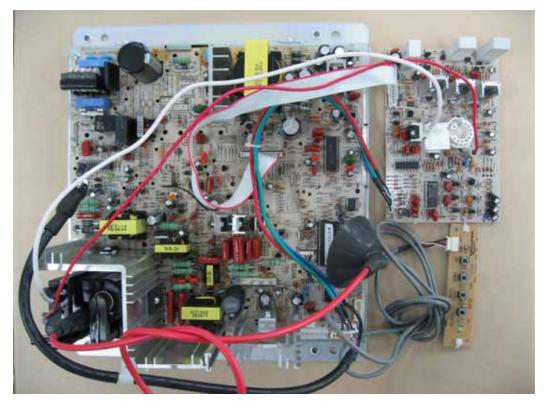
DESCRPTION		CC	ЭA	EGA	VGA	SVGA
		640 x 200	640 x 200	640 x 400	640*480	800*600
	f KHz	15.750	15.750	24.827	31.469	37.88
	A uS	63.5	63.5	40.28	31.778	26.40
Н	B uS	8.671	8.672	3.04	3.813	3.20
	C uS	7.272	7.272	3.8	1.907	2.20
	D uS	40.836	40.836	30.399	25.422	20.00
	E uS	6.72	6.72	3.04	0.636	1.00
	POL.	POS	POS	POS	NEG	POS
	f Hz	50	60.115	55.609	59.940	60.317
	O mS	20.0	16.63	17.98	16.683	16.58
	P mS	0.444	0.444	0.322	0.064	0.11
V	Q mS	0.825	0.825	1.26	1.048	0.61
	R mS	18.603	15.302	16.111	15.253	15.84
	S mS	0.128	0.06	0.282	0.318	0.03
	POL.	POS	POS	POS	NEG	POS

3. Operating Instruction

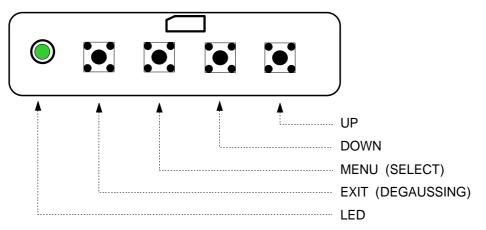
# 3-1 FRONT FRAME



3.2 MAIN PCB ASS'Y



# 3-3. Function of Control



Control	Function			
LED	The light of power LED changes according to each state.			
	$\odot$ on mode : Green LED.			
(Power Indicator)	$\odot$ power saving mode : green LED blinking.			
	When you press this button, the MENU appears. The MENU will			
	disappear in 10 seconds if you don't operate any button.			
	When you press EXIT button again, the MENU disappears.			
MENU(Sellect)	This button is used to select the control item on the MENU.			
	In MENU, the control item could be selected and unselected by			
	this button.			
EXIT	This button is used to exit the value of any selected control.			
	This button is used to increase the value of any selected control.			
UP	This button is used to locate to the next control item for select.			
	This button is used to decrease the value of any selected control.			
DOWN	This button is used to locate to the previous control item for			
	select.			

### 4.Adjustments

#### 4-1. Adjustment Control

#### 4-1-1. Before making Adjustments

1) Orientation

When servicing, always face the monitor to east.

2) Warm-up time

The monitor must be on for 30 minutes before starting alignment. Warm-up time is especially critical in color temperature and white balance adjustments.

- 3) Signal
  - Analog, 0.714Vp-p positive at  $75\Omega$ , internal termination.
- 4) High Voltage Adjustment

Signal : without signal

Adjustment : 26.5KV  $\pm$  0.5KV.

#### PROCEDURE

- 1 Disconnect the AC line cord from the power source.
- <sup>(2)</sup> Connect positive end of High Voltage probe to anode cap of CRT, negative end of to GND(main chassis)
- ③ First of all Disconnect AC cord and than disconnect High voltage probe.
- 5) Screen Voltage
  - signal : 640 \* 480 (60Hz) , Full white
  - Bright : max
  - Contrast : max
  - Adjustment (SAMSUNG SDI) : 600±20V

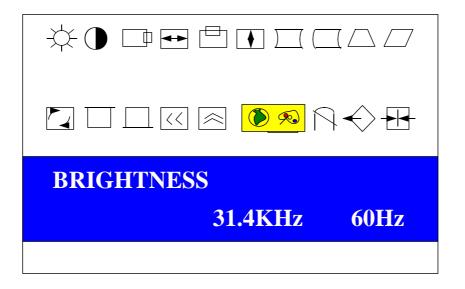
#### 4-1-2 TURN ON THE FACTORY OSD MANUAL METHOD

- 1) press on the "UP" key.
- 2) connect the AC line cord from the power source.
- 3) At this time OSD menu changed factory mode.

$\div \bigcirc \bigcirc \blacksquare \blacksquare \blacksquare \square \square \square \square \square$
$\square \square \boxtimes \boxtimes \textcircled{0} \textcircled{0} \textcircled{0} \textcircled{0} \textcircled{0} \textcircled{0} \textcircled{0} \textcircled{0}$
BRIGHTNESS
<b>31.4KHz</b>

#### 4-2. Display Control Adjustment

Click on the "MENU" button (OSD MENU). This menu is user's OSD manual.(user's manual)



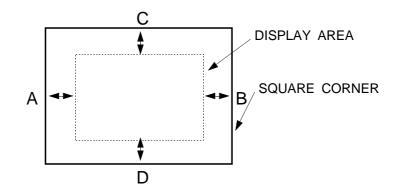
- 1) Click on the "MENU" button.
- 2) Click on the "UP"or "DOWN" and move any function control.
- 3) Press the "MENU(SELECT)" button.
- 4) "UP" or "DOWN" button is used to control the value of any function.
- 5) When you press exit button, the MENU disappears.

# 4-2-1 Screen center adjustment

width : 520mm height : 400mm

signal : 640 \* 480 (60Hz)

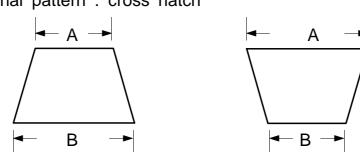
| A-B |  $\leq$  4.0mm , | C-D |  $\leq$  4.0mm



a) Horizontal size adjustment adjustment : use to "H-SIZE", 520±3mm

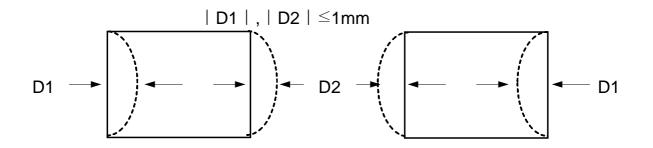
- b) Vertical size adjustment adjustment : use to "V-SIZE", 400±3mm
- c) Horizontal position adjustment
  - adjustment : use to "H-POS"
- d) Vertical position adjustment
- 4-2-2 Trapezoid adjustment

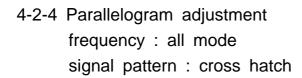
frequency : all mode signal pattern : cross hatch

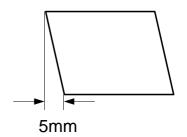


| A-B | < 2.5mm

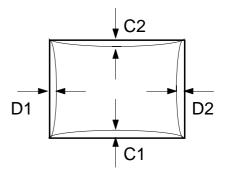
4-2-3 Pin balance adjustment frequency : all mode signal pattern : cross hatch







 4-2-5 Side pin-cushion adjustment frequency : all mode signal pattern : cross hatch brightness : MIN (cut-off) contrast : MAX



| C1 | , | C2 |  $\leq$ 2.0mm, | D1 | , | D2 |  $\leq$ 2.0mm

4-2-6 Tilt adjustment frequency : all mode signal pattern : cross hatch brightness : MIN (cut-off) contrast : MAX

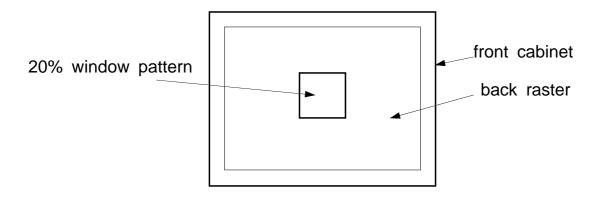
4-2-7 Degaussing adjustment Don't adjust the degaussing. Degaussing is possible in OSD adjustment menu. After using this function once, You must use again after at least 30minutes.

4-2-8 SAVE ADJUSTMENT CONDITION & REMOVE USER MODE.

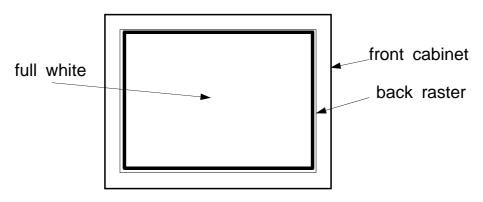
4-3 Color adjustment

- 4-3-1 color temperature
  - ℁ Set condition
  - measuring instrument : color analyzer (CA-100)
  - frequency : 640 \* 480 (60Hz)
  - display pattern : full white , one square(25% window)
  - brightness : cut off
  - contrast : MAX
  - \* specification
  - 9300K x=0.281±0.02 , y=0.311±0.02
  - 6500K x=0.313±0.02 , y=0.329±0.02
- 4-3-2 color adjustment (9300K)
  - a) Back raster color adjustment
    - \* Set condition
    - frequency : 640 \* 480 (60Hz)
    - display pattern : back raster pattern
    - brightness : MIN (cut off)
    - contrast : MAX
  - 1. Select factory mode.
  - 2. Select COLOR TEMP with UP.DOWN key.
  - 3. Select 9300K.
  - 4. Adjust back raster brightness to 0.01~0.02(F/L) with VR601.
  - 5. Select B-B with UP,DOWN adjust y=0.311 and do the next selection with EXIT key.
  - 6. Select R-B with UP,DOWN adjust x=0.281 and do the next selection with EXIT key.
  - a) white balance / ACL adjustment
    - \* Set condition
    - frequency : 640 \* 480 (60Hz)
    - display pattern : one square(25% window) , full white
    - brightness : MIN (cut off)
    - contrast : MAX

- 1. Select factory mode.
- 2. Select COLOR TEMP with UP, DOWN key.
- 3. Select 9300K.
- 4. Select B-G with UP,DOWN adjust y=0.311 and do the next selection with EXIT key.
- 6. Select R-G with UP,DOWN adjust x=0.281 and do the next selection with EXIT key.
- 7. Select contrast icon with UP,DOWN key, adjust contrast to 50~60f/l with UP,DOWN key.



8. Select ACL key(A/C) in full white pattern and adjust ACL to 28~30f/l.

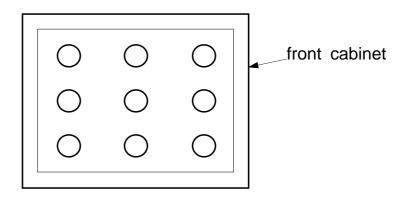


\* attention : If 50f/I doesn't adjust in 20% window, adjust G-G again with DOWN key.

- 4-3-3 color adjustment (6500K)
  - a) white balance adjustment
  - 1. Select factory mode.
  - 2. Select COLOR TEMP with UP, DOWN key.
  - 3. Select 6500K.

- 4. Select B-G with UP,DOWN adjust y=0.329 and do the next selection with EXIT key.
- 6. Select R-G with UP,DOWN adjust x=0.313 and do the next selection with EXIT key.
- 4-3-4 brightness uniformity adjustment
  - \* set condition
    - frequency : 640 \* 480 (60Hz)
    - display pattern : 9 ball pattern
    - brightness : MIN (cut off)
    - contrast : MAX

Measure nine brightness display in the screen.



4-3-5 Focus adjustment

- \* set condition
  - frequency : 640 \* 480 (60Hz)
  - display pattern : "H" character
  - brightness : min (cut off)
  - contrast : max
- 1. Adjust in focus of whole screen to be the best fitted with FOCUS V/R in FBT.

#### 4-3-6 PURITY adjustment

Purity is that unnecessary colors appear in the screen except displayed color. Don't appear unnecessary colors divided with the naked eye at a distance of 50cm from CRT surface.

- \* set condition
  - direction : east
  - frequency : included timing chart
  - display pattern : full white
  - brightness : MIN (cut off) display center

Most suitable			
RED	$x=0.640 \pm 0.015$	y=0.323 $\pm$ 0.015	
GREEN	x=0.295 ± 0.015	y=0.594 ± 0.015	
BLUE	$x=0.142 \pm 0.015$	y=0.066 $\pm$ 0.015	

# 5. TROUBLESHOOTING GUIDE

#### 5-1. Troubleshooting Guide.

#### NOTES ;

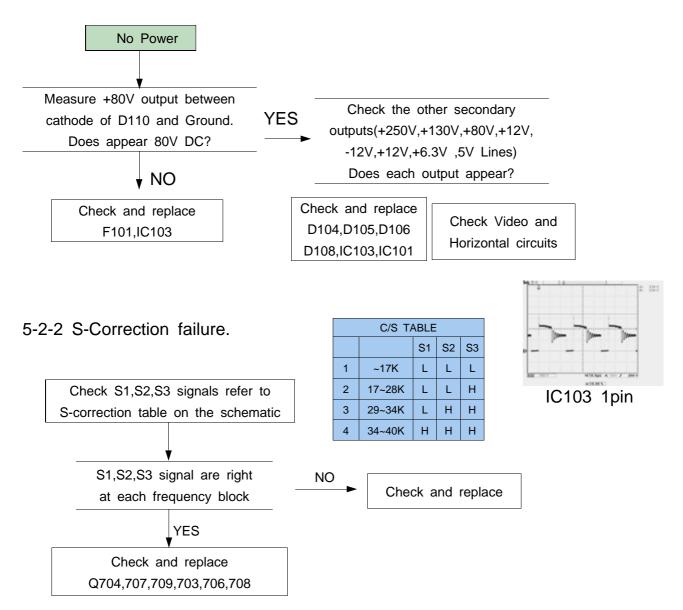
- 1. If picture does not appear, fully rotate the brightness and contrast controls clockwise.
- 2. Check the following circuits.

No raster appear : power circuit. Horizontal output circuit.

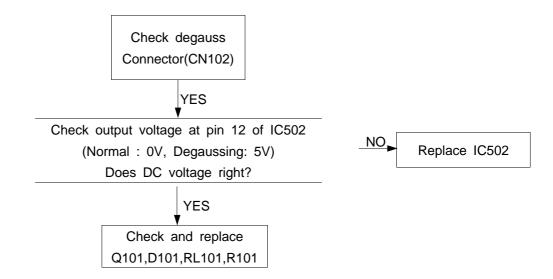
High voltage control circuit and output circuit.

High voltage develops but no raster appears : Video output circuit. High voltage does not develop : Horizontal output circuit.

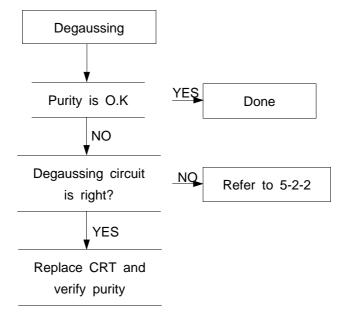
#### 5-2-1. No Raster, No Video



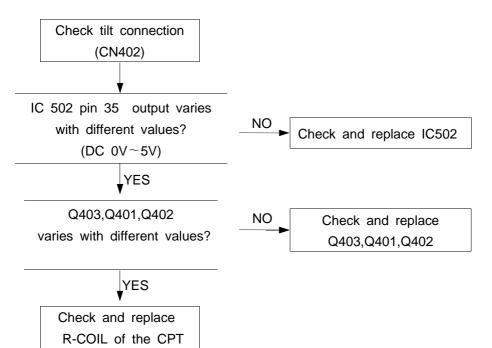
# 5-2-3 Degaussing failure



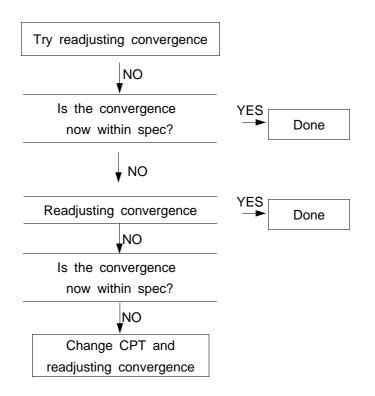
## 5-2-3 Purity failure



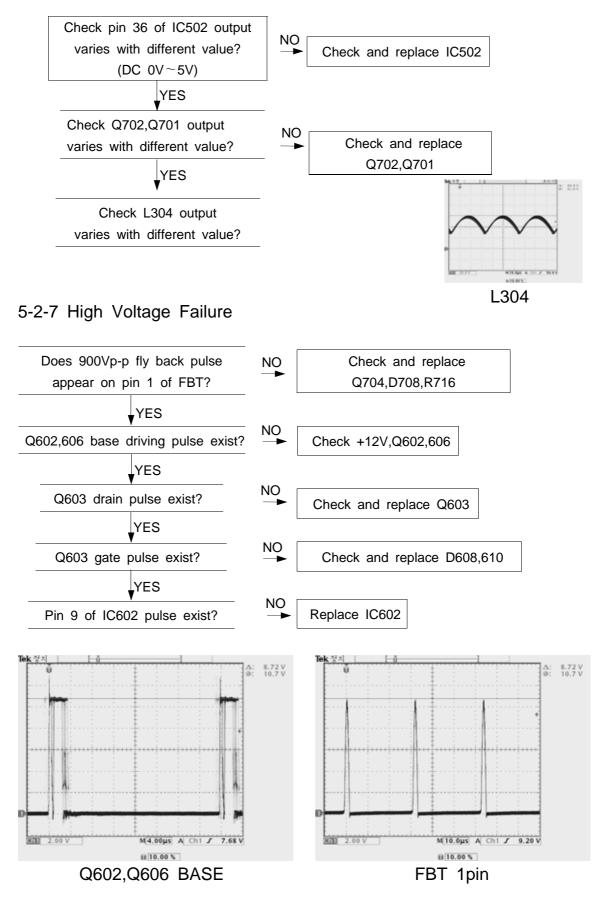
#### 5-2-4 Rotation Failure



#### 5-2-5 Misconvergence Failure

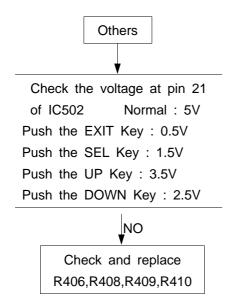


#### 5-2-6 H-Linearity Failure

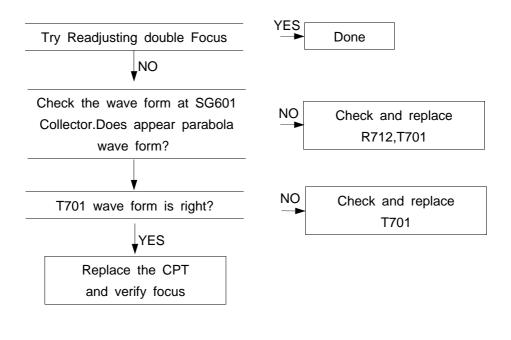


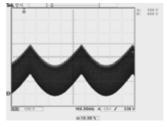
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#### 5-2-8 User control Failure



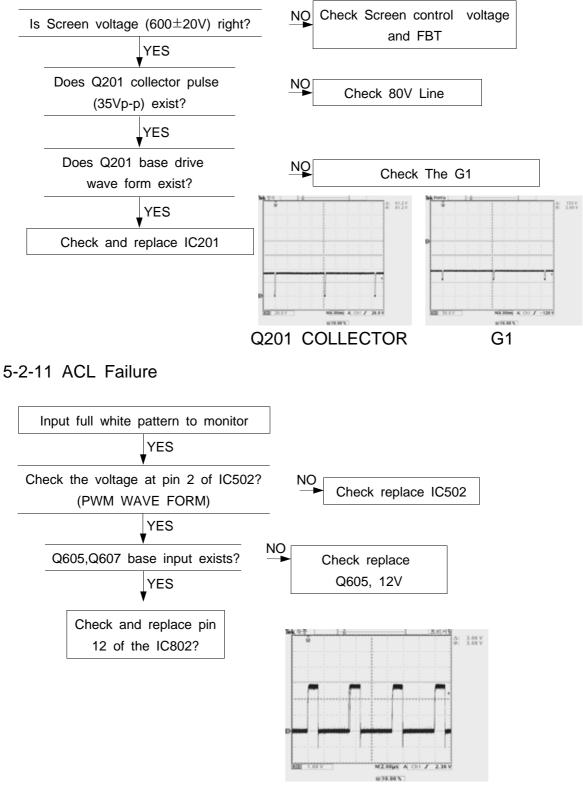
5-2-10 Dynamic Focus Failure or poor Focus



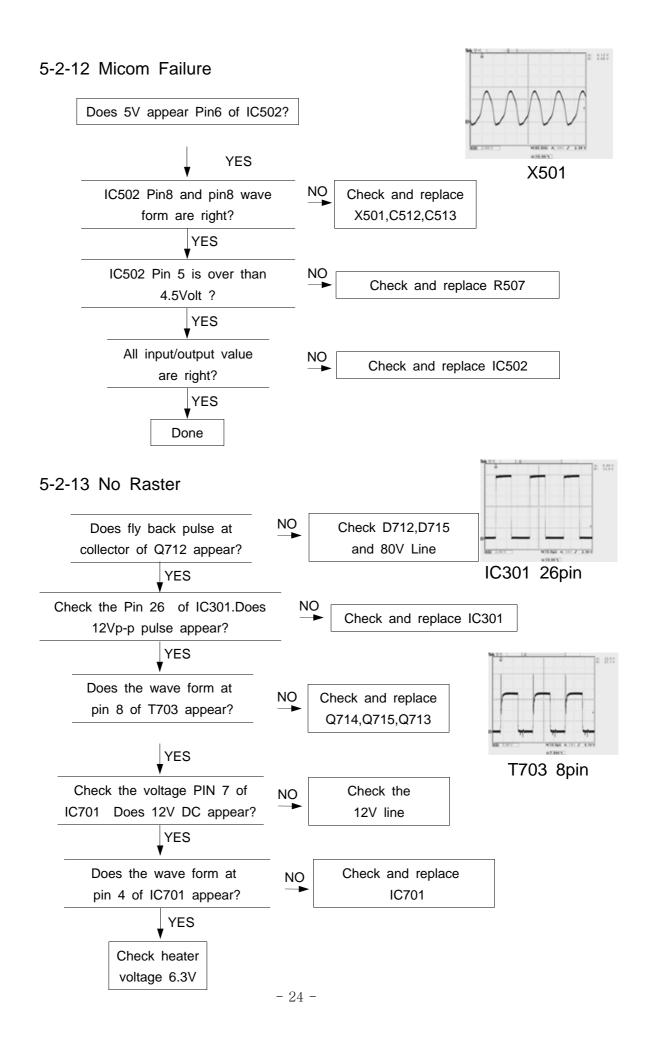


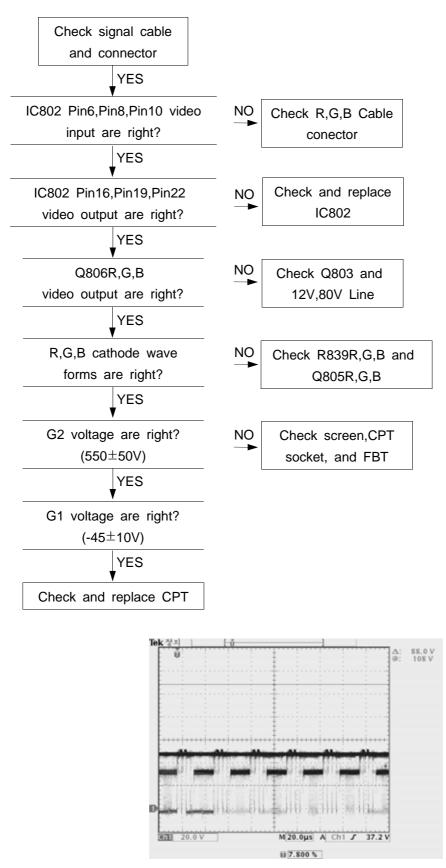
T701

#### 5-2-10 Visible Retrace



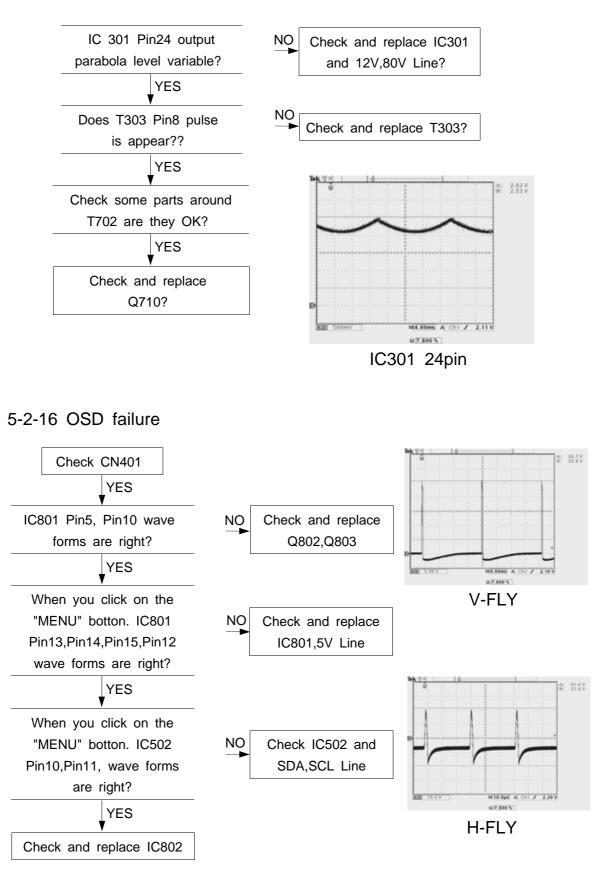
IC502 2pin PWM



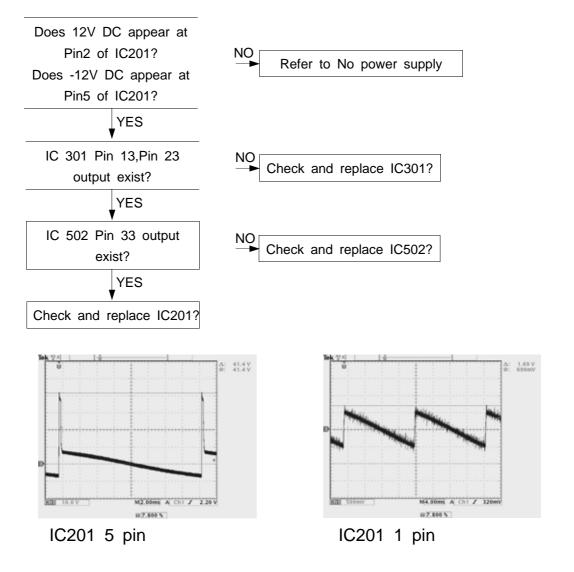


R,G,B Cathode wave form

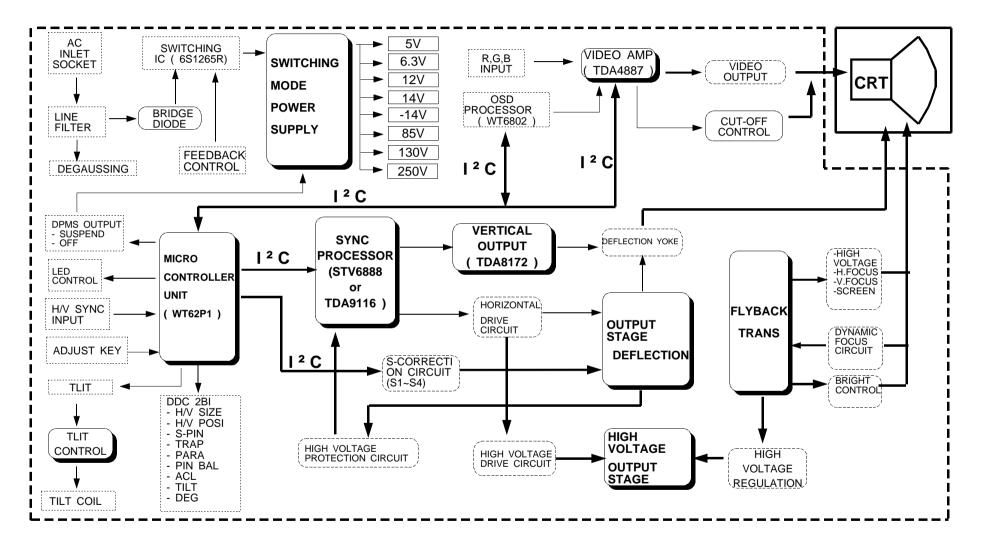
## 5-2-15 Abnormal & Invariable H-size



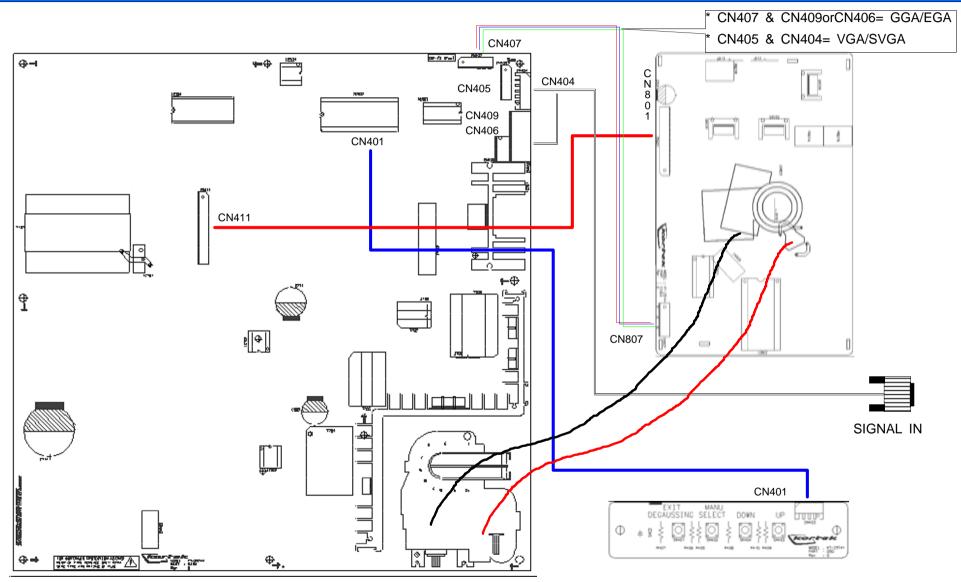
#### 5-2-17 V-deflection failure



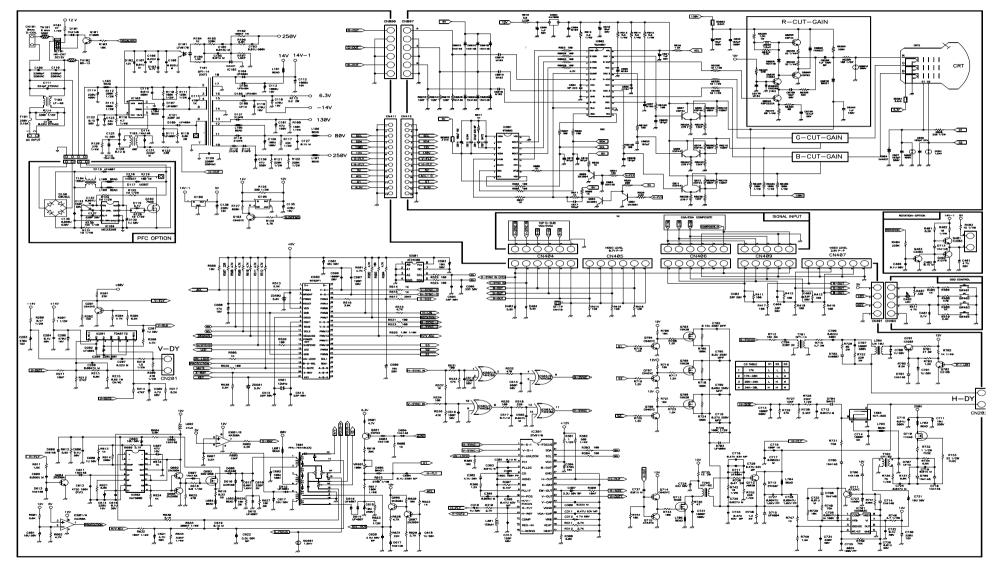
## 7. BLOCK DIAGRAM



# 7. CONNECTING DIAGRAM

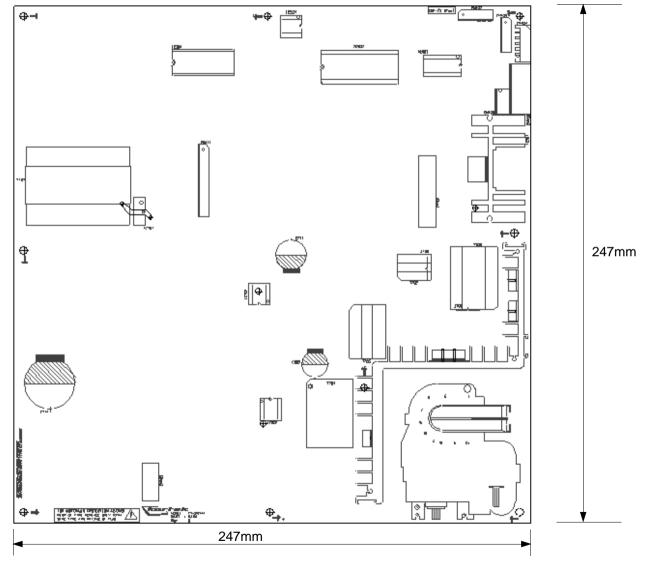


# 8. SCHEMATIC



# 9. PRINT CIRCUIT BOARD

10-1 MAIN



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# 9. PRINT CIRCUIT BOARD

10-2 VIDEO

