PROCESS TO MOVE CONNECTOR FROM ONE SIDE TO THE OTHER.

1. Remove two Phillips screws.
2. Lift plastic strip off of Hopper.
3. Remove connector insert. See Ref. A
4. Remove connector.
5. Remove insert assembly.
6. Place insert plate on opposite side. "L" piece must always be on top.
7. Place connector with "L" insert on top in opposite location.
8. Make sure connector pins line up with socket on baseplate. If not remove, rotate 180° and repeat step 7.
9. Dress cable in channel.
10. Check to make sure insert plate is secure.
11. Place strip back over cable.
12. Insert two Phillips screws and tighten. DO NOT over tighten.

Reference insert assembly.