P/N 29-1134-00

Product Name: GC FLUX REMOVER & CLEANER

MSDS Number: 176 Revision Date: 03/27/03 Supersedes Date: 02/24/01

MATERIAL SAFETY DATA SHEET

Complies with OSHA Hazard Communication Standard 29 CFR 1910.1200

Product Type: Product Name: Part Number(s): Flux Remover GC FLUX REMOVER & CLEANER 22-271 Emergency Contact:ChemtrecPhone (24 hours):(800) 424-9300

Section 1 - Identification of Product

COMMON NAME (used on label)(Trade Name & Synonyms): **GC FLUX REMOVER & CLEANER** CAS. NUMBER: See Section 2 CHEMICAL NAME: Trichloroethylene & Isopropanol CHEMICAL FAMILY: N/A FORMULA: N/A

HMIS RATINGS	8	Minimal Hazard	0
		Slight Hazard	1
Health: 2		Moderate Hazard	2
Flammability: 1		Serious Hazard	3
Reactivity: 0		Severe Hazard	4
Personal Protectio	on: B	Gloves, Safety Glasses	В

Section 2 - Hazardous Ingredients

Principal Hazardous Component(s)

CHEMICAL AND COMMON NAME(S	5) CAS. #	OSHA PEL	ACGIH TLV	VAPOR PRESSURE @ 25 DEG. C.	LEL	UEL	FLASH POINTDEG. F	% BY WT.
Isopropyl Alcohol** Trichloroethylene** Carbon Dioxide	67-63-0 79-01-6 124-38-9	400ppm 50 ppm 5000ppm	400ppm 50ppm	31 mmHg 60 mmHg 1 atm.	2.2 8.0	12.0 44.8 None	53(TCC) None None	15 - 20 80 - 85 5

**NOTE: This product contains an ingredient subject to Section 313 of SARA Title III. WARNING: This product contains Trichloroethylene which is known to the state of California to cause cancer.

N/A is not available or not applicable

Rockford, IL 61102 Phone: (815) 968-9661 Fax: (815) 968-9731 www.gcelectronics.com

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INGESTION:

Aspiration may cause rapid absorption through the lungs, which may result in systemic effects.

IMPORTANT NOTICE: REPEATED AND PROLONGED OVEREXPOSURE TO SOLVENTS MAY LEAD TO PERMANENT BRAIN AND NERVOUS SYSTEM DAMAGE. EYE WATERING, HEADACHES, NAUSEA, DIZZINESS AND LOSS OF COORDINATION ARE SIGNS THAT SOLVENT LEVELS ARE TOO HIGH. INTENTIONAL MISUSE BY DELIBERATELY CONCENTRATING AND INHALING THE CONTENTS MAY BE HARMFUL OR FATAL.

EMERGENCY AND FIRST AID PROCEDURES

INHALATION:	Remove to fresh air. If not breathing, give mouth-to-mouth. If breathing
	is difficult, give oxygen. Do not give epinephrine or similar drugs. Call a
	physician.
EYES:	Flush with water for at least 15 minutes. Get medical assistance if irritation persists.
<u>SKIN:</u>	Wash off in flowing water or shower. Remove contaminated clothing and wash before reuse.
INGESTION:	Do not induce vomiting. Call a physician immediately. Do not administer sympathomimetic drugs unless absolutely necessary. No specific antidote

NOTE TO PHYSICIANS: BECAUSE OF POSSIBLE DISTURBANCES OF CARDIAC RHYTHM, CATECHOLAMINE DRUGS, SUCH AS EPINEPHRINE, SHOULD ONLY BE USED WITH SPECIAL CAUTION IN SITUATIONS OF EMERGENCY LIFE SUPPORT.

NOTE TO PHYSICIAN: BECAUSE RAPID ABSORPTION MAY OCCUR THROUGH LUNGS IF ASPIRATED AND CAUSE SYSTEMIC EFFECTS, THE DECISION OF WHETHER TO INDUCE VOMITING OR NOT SHOULD BE MADE BY AN ATTENDING PHYSICIAN. IF LAVAGE IS PERFORMED, SUGGEST ENDOTRACHEAL AND/OR ESOPHAGEAL CONTROL. DANGER FROM LUNG ASPIRATION MUST BE WEIGHED AGAINST TOXICITY WHEN CONSIDERING EMPTYING THE STOMACH. EXPOSURE MAY INCREASE "MYOCARDIAL IRRITABILITY". DO NOT ADMINISTER SYMPATHOMIMETIC DRUGS UNLESS ABSOLUTELY NECESSARY. NO SPECIFIC ANTIDOTE. SUPPORTIVE CASE. TREATMENT BASED ON JUDGMENT OF THE PHYSICIAN IN RESPONSE TO REACTIONS OF THE PATIENT.

Section 6 - Reactivity Data		
STABILITY: CONDITIONS TO AVOID:	Stable Avoid any excessive heat, ignition sources, open flames, or other high temperatures which induce thermal decomposition. Gross contamination with water may cause hydrolysis which will produce small amounts of hydrochloric acid.	

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INCOMPATIBILITY	
(Materials to Avoid):	Chemically Active Metals. Oxidizing agents. Sodium, Potassium,
	Calcium, etc. Alkali or alkaline earth metals. Powdered Aluminum,
	Zinc, Magnesium, Beryllium, etc.
HAZARDOUS	
	S: Hydrogen chloride, small amounts of Phosgene and Chlorine.
HAZARDOUS	XX711
POLYMERIZATION:	Will not occur.
CONDITIONS TO AVOID:	Not Applicable
	Section 7 - Spill or Leak Procedures
	MATERIAL IS RELEASED OR SPILLED:
<u>SMALL SPILLS:</u>	Remove ignition sources. Mop up, wipe up, or soak up immediately. Use
	proper protective equipment.
<u>LARGE SPILLS:</u>	Evacuate area. Remove ignition sources. Contain liquid; transfer to closed
WASTE DISDOSAL METHODS	containers; keep out of water supplies.
WASTE DISPOSAL METHODS	: Dispose in accordance with Federal, State, and Local regulations. Do not incinerate closed or empty containers.
	incluerate closed of empty containers.
	Section 8 - Special Protection Information
DESDIDATODV PROTECTION	NIOSH or Bureau of Mines approved organic vapor-type respirator is
required in absence of proper enviro	
VENTILATION:	
	LOCAL EXHAUST: To keep below TLV
	MECHANICAL (General): To keep below TLV
	SPECIAL: None
	OTHER: None
PROTECTIVE GLOVES:	Solvent resistant gloves - impervious gloves
EYE PROTECTION:	Safety glasses or goggles
OTHER PROTECTIVE	
CLOTHING OR EQUIPMENT:	None reasonably foreseeable.
	Section 9 – Special Precautions
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PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:

Do not store above 110 Deg. F. Do not use or store near any open flames or ignition sources. Avoid repeated contact with skin. Contents under pressure. Do not puncture or incinerate. Exposure to temperatures above 120 Deg. F may cause can to burst with violence and cause **OTHER PRECAUTIONS:** injury. Vapors are heavier than air and will collect in low areas.

Section 10 - Regulatory Information

SUBJECT TO SECTION 313 OF SARA TITLE III: Yes. Trichloroethylene = 80%, Isopropyl Alcohol = 16%

ALL CHEMICAL COMPONENTS ARE LISTED IN THE TSCA INVENTORY.

CHEMICAL LISTED AS CARCINOGEN OR POTENTIAL CARCINOGEN: NATIONAL TOXICOLOGY PROGRAM: No. I.A.R.C. MONOGRAPHS: Yes - Trichloroethylene OSHA: No.

WARNING: This product contains Trichloroethylene which is known to the state of California to cause cancer.

CANCER INFORMATION: A positive carcinogenic response has occurred only in mice given large doses of trichloroethylene. Data suggest a nonmutagenic mechanism for tumor formation implying that nontoxic doses of trichloroethylene should pose little or no carcinogenic hazard for man. Trichloroethylene is listed as a potential carcinogen by IARC.

OSHA PERMISSIBLE EXPOSURE LIMIT: See Section 2 ACGIH THRESHOLD LIMIT VALUE: See Section 2 OTHER EXPOSURE LIMITED USED: None

Section 11 - Other Information			
TRANSPORTATION INFOR	MATION – DOMESTIC GROUND		
Shipping Name:	Consumer Commodity		
Hazard Class:	ORM-D		
UN Number:	N/A		
Packing Group:	N/A		
Hazard Label:	None		
Carton Marking:	Consumer Commodity, ORM-D		
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